

RETREAD SPECIFICATIONS

The specs listed below are a recommendation only. Buffing equipment can vary and, as such, the specs below should be verified for each different style of buffer. Buff profile should be verified using pilot skives of 3/32" across buffed tread surface.

Size	Pattern	Buffed Crown Radius		Buffed Crown Width		Rim Width
		mm	in	mm	in	
11R22.5	IFL200	660.0	26.0	220.0	8.66	8.25
11R24.5		660.0	26.0	220.0	8.66	8.25
295/75R22.5		711.0	28.0	220.0	8.66	9.00
285/75R24.5		711.0	28.0	220.0	8.66	8.25
12R22.5	IAR221	610.0	24.0	230.0	9.06	8.25
315/80R22.5		762.0	30.0	240.0	9.45	9.00
11R22.5	ITL230	660.0	26.0	210.0	8.27	8.25
11R24.5		660.0	26.0	210.0	8.27	8.25
295/75R22.5		711.0	28.0	220.0	8.66	9.00
285/75R24.5		711.0	28.0	210.0	8.27	8.25
11R22.5	ITL232	1321.0	52.0	225.0	8.86	8.25
11R24.5		1321.0	52.0	225.0	8.86	8.25
295/75R22.5		813.0	32.0	225.0	8.86	9.00
285/75R24.5		813.0	32.0	225.0	8.86	8.25
215/75R17.5	IAR220	559.0	22.0	160.0	6.30	6.00
235/75R17.5		660.0	26.0	180.0	7.09	6.75
225/70R19.5		711.0	28.0	180.0	7.09	6.75
245/70R19.5		711.0	28.0	200.0	7.87	7.50
255/70R22.5		711.0	28.0	200.0	7.87	7.50
275/70R22.5		762.0	30.0	230.0	9.06	8.25
215/75R17.5	IAR220SP	559.0	22.0	175.0	6.89	6.00
225/70R19.5		711.0	28.0	185.0	7.28	6.75
245/70R19.5		711.0	28.0	225.0	8.86	7.50
215/75R17.5	IDR312	508.0	20.0	155.0	6.10	6.00
11R22.5	IDR311	660.0	26.0	220.0	8.66	8.25
11R24.5		610.0	24.0	220.0	8.66	8.25
295/75R22.5		711.0	28.0	220.0	8.66	9.00
11R22.5	IDM321	660.0	26.0	220.0	8.66	8.25
11R24.5		610.0	24.0	220.0	8.66	8.25
11R22.5	IDL290	660.0	26.0	220.0	8.66	8.25
11R24.5		660.0	26.0	220.0	8.66	8.25
295/75R22.5		711.0	28.0	220.0	8.66	9.00
285/75R24.5		711.0	28.0	220.0	8.66	8.25
11R22.5	IDL291	1016.0	40.0	225.0	8.86	8.25
11R24.5		1016.0	40.0	225.0	8.86	8.25
295/75R22.5		660.0	26.0	225.0	8.86	9.00
285/75R24.5		813.0	32.0	225.0	8.86	8.25

Size	Pattern	Buffed Crown Radius		Buffed Crown Width		Rim Width
		mm	in	mm	in	
11R22.5	IAR222	660.0	26.0	220.0	8.66	8.25
11R24.5		610.0	24.0	220.0	8.66	8.25
11R22.5	IFR210	660.0	26.0	220.0	8.66	8.25
11R24.5		610.0	24.0	220.0	8.66	8.25
295/75R22.5		711.0	28.0	220.0	8.66	9.00
285/75R24.5		711.0	28.0	220.0	8.66	8.25
11R22.5	IFR211	1310.0	51.6	220.0	8.66	8.25
11R24.5		1310.0	51.6	220.0	8.66	8.25
295/75R22.5		735.0	28.9	220.0	8.66	9.00
285/75R24.5		797.0	31.4	220.0	8.66	8.25
11R22.5	IDW330	711.0	28.0	235.0	9.25	8.25
11R24.5		711.0	28.0	235.0	9.25	8.25
11R22.5	IDM320	660.0	26.0	220.0	8.66	8.25
11R24.5		660.0	26.0	220.0	8.66	8.25
385/65R22.5	IAR400	1067.0	42.0	310.0	12.20	11.75
425/65R22.5		1067.0	42.0	330.0	12.99	12.25
385/65R22.5	IAR402	1067.0	42.0	306.0	12.05	11.75
425/65R22.5		1067.0	42.0	338.0	13.31	12.25
385/65R22.5	IAR403	1067.0	42.0	315.0	12.40	11.75
225/70R19.5	IDR310	813.0	32.0	190.0	7.48	6.75
245/70R19.5		711.0	28.0	200.0	7.87	7.50
225/70R19.5	IDR310SP	813.0	32.0	190.0	7.48	6.75
245/70R19.5		711.0	28.0	200.0	7.87	7.50
11R22.5	IAM240	660.0	26.0	220.0	8.66	8.25
11R24.5		610.0	24.0	220.0	8.66	8.25
11R22.5	ITR231	660.0	26.0	220.0	8.66	8.25
11R24.5		660.0	26.0	220.0	8.66	8.25
255/70R22.5		711.0	28.0	210.0	8.27	7.50
295/75R22.5		711.0	28.0	220.0	8.66	9.00
445/50R22.5	ITL250	1245.0	49.0	400.0	15.75	14.00
445/50R22.5	IDL450	1245.0	49.0	400.0	15.75	14.00
11R22.5	IDL300	711.0	28.0	240.0	9.45	8.25
11R24.5		711.0	28.0	240.0	9.45	8.25
295/75R22.5		762.0	30.0	240.0	9.45	9.00
285/75R24.5		762.0	30.0	240.0	9.45	8.25